

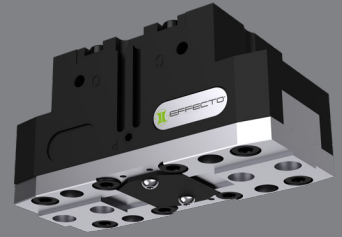
Pneumatic Parallel Grippers

HPG 2-Finger

HPG is a universal two-finger parallel gripper featuring high repeatability and long service life, suitable for a wide range of industrial applications.

Advantages

- Robust and lightweight housing made of hard coated aluminum alloy.
- Sturdy T-slot with hardened steel gibs for effective jaw guidance, precise handling and easy maintenance.
- Wedge-hook design for high-force transmission and jaw synchronization.
- Compact dimensions for minimal impact in space sensitive applications.
- Mounting from two sides in three screw directions for versatile and flexible integration.
- Integrated permanent magnets for direct monitoring of piston movement.
- Slots for mounting and positioning of magnetic-field sensors.
- Air supply via hose-free direct connections or fitting screw connections.



SPECIFICATIONS

Model	Stroke per jaw	Fluid consumption double stroke	Closing force per jaw	Opening force per jaw	Total closing force	Total opening force	Recommended workpiece weight*	Repeat accuracy	Weight
			@ 6 bar	@ 6 bar	@ 6 bar	@ 6 bar			
HPG 205	4 mm	7 cm ³	110 N	120 N	220 N	240 N	1.10 Kg	± 0.01 mm	0.19 Kg
	0.16 in	0.43 in ³	24.7 lb	27.0 lb	49.5 lb	54.0 lb	2.4 lb	±0.0004 in	0.42 lb
HPG 205 S	2 mm	7 cm ³	220 N	240 N	440 N	480 N	2.20 Kg	± 0.01 mm	0.2 Kg
	0.08 in	0.43 in ³	49.5 lb	54.0 lb	98.9 lb	107.9 lb	4.8 lb	±0.0004 in	0.44 lb
HPG 206	6 mm	12 cm ³	175 N	190 N	350 N	380 N	1.75 Kg	± 0.01 mm	0.3 Kg
	0.24 in	0.73 in ³	39.3 lb	42.7 lb	78.7 lb	85.4 lb	3.9 lb	±0.0004 in	0.66 lb
HPG 206 S	3 mm	12 cm ³	350 N	380 N	700 N	760 N	3.50 Kg	± 0.01 mm	0.32 Kg
	0.12 in	0.73 in ³	78.7 lb	85.4 lb	157.4 lb	170.8 lb	7.7 lb	±0.0004 in	0.70 lb
HPG 208	8 mm	25 cm ³	287.5 N	307.5 N	575 N	615 N	2.88 Kg	± 0.01 mm	0.57 Kg
	0.31 in	1.53 in ³	64.6 lb	69.1 lb	129.3 lb	138.3 lb	6.3 lb	±0.0004 in	1.25 lb
HPG 208 S	4 mm	25 cm ³	575 N	615 N	1150 N	1230 N	5.75 Kg	± 0.01 mm	0.59 Kg
	0.16 in	1.53 in ³	129.3 lb	138.3 lb	258.5 lb	276.5 lb	12.7 lb	±0.0004 in	1.30 lb
HPG 210	10 mm	50 cm ³	445 N	475 N	890 N	950 N	4.45 Kg	± 0.01 mm	0.91 Kg
	0.39 in	3.05 in ³	100.0 lb	106.8 lb	200.1 lb	213.6 lb	9.8 lb	±0.0004 in	2.00 lb
HPG 210 S	5 mm	50 cm ³	890 N	950 N	1780 N	1900 N	8.90 Kg	± 0.01 mm	0.95 Kg
	0.20 in	3.05 in ³	200.1 lb	213.6 lb	400.1 lb	427.1 lb	19.6 lb	±0.0004 in	2.09 lb
HPG 212	12 mm	100 cm ³	707.5 N	750 N	1415 N	1500 N	7.08 Kg	± 0.01 mm	1.64 Kg
	0.47 in	6.10 in ³	159.0 lb	168.6 lb	318.1 lb	337.2 lb	15.6 lb	±0.0004 in	3.61 lb
HPG 212 S	6 mm	100 cm ³	1415 N	1500 N	2830 N	3000 N	14.15 Kg	± 0.01 mm	1.7 Kg
	0.24 in	6.10 in ³	318.1 lb	337.2 lb	636.2 lb	674.4 lb	31.1 lb	±0.0004 in	3.74 lb
HPG 216	16 mm	185 cm ³	1100 N	1150 N	2200 N	2300 N	11.00 Kg	± 0.015 mm	3.1 Kg
	0.63 in	11.29 in ³	247.3 lb	258.5 lb	494.6 lb	517.0 lb	24.2 lb	±0.0006 in	6.82 lb
HPG 216 S	8 mm	185 cm ³	2200 N	2300 N	4400 N	4600 N	22.00 Kg	± 0.015 mm	3.2 Kg
	0.31 in	11.29 in ³	494.6 lb	517.0 lb	989.1 lb	1034.1 lb	48.4 lb	±0.0006 in	7.04 lb
HPG 220	25 mm	450 cm ³	1775 N	1850 N	3550 N	3700 N	17.75 Kg	± 0.02 mm	5.9 Kg
	0.98 in	27.45 in ³	399.0 lb	415.9 lb	798.0 lb	831.8 lb	39.1 lb	±0.0008 in	12.98 lb
HPG 220 S	14 mm	450 cm ³	3025 N	3150 N	6050 N	6300 N	30.25 Kg	± 0.02 mm	6 Kg
	0.55 in	27.45 in ³	680.0 lb	708.1 lb	1360.0 lb	1416.2 lb	66.6 lb	±0.0008 in	13.20 lb
HPG 225	30 mm	750 cm ³	2600 N	2650 N	5200 N	5300 N	26.00 Kg	± 0.02 mm	9.2 Kg
	1.18 in	45.75 in ³	584.5 lb	595.7 lb	1169.0 lb	1191.4 lb	57.2 lb	±0.0008 in	20.24 lb
HPG 225 S	17 mm	750 cm ³	4450 N	4650 N	8900 N	9300 N	44.5 Kg	± 0.02 mm	9.4 Kg
	0.67 in	45.75 in ³	1000.4 lb	1045.3 lb	2000.7 lb	2090.6 lb	97.9 lb	±0.0008 in	20.68 lb
HPG 230	35 mm	1100 cm ³	3350 N	3450 N	6700 N	6900 N	33.50 Kg	± 0.03 mm	15.7 Kg
	1.38 in	67.10 in ³	753.1 lb	775.6 lb	1506.2 lb	1551.1 lb	73.7 lb	±0.0012 in	34.54 lb
HPG 230 S	20 mm	1100 cm ³	5700 N	5900 N	11400 N	11800 N	57.00 Kg	± 0.03 mm	16.2 Kg
	0.79 in	67.10 in ³	1281.4 lb	1326.3 lb	2562.7 lb	2652.6 lb	125.4 lb	±0.0012 in	35.64 lb
HPG 240	45 mm	2300 cm ³	5350 N	5550 N	10700 N	11100 N	53.50 Kg	± 0.05 mm	33.5 Kg
	1.77 in	140.30 in ³	1202.7 lb	1247.6 lb	2405.4 lb	2495.3 lb	117.7 lb	±0.0020 in	73.70 lb
HPG 240 S	26 mm	2300 cm ³	9175 N	9475 N	18350 N	18950 N	91.75 Kg	± 0.05 mm	34.5 Kg
	1.02 in	140.30 in ³	2062.5 lb	2130.0 lb	4125.1 lb	4260.0 lb	201.9 lb	±0.0020 in	75.90 lb

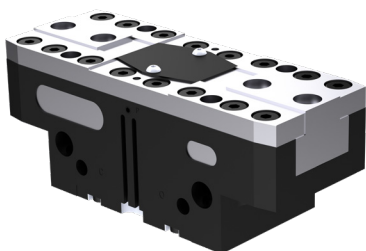
* Recommended workpiece weight is calculated for force-fit gripping with a coefficient of static friction of 0.15 and a safety factor of 3 against workpiece

Operating pressure **3 – 8 bar (43.5-116 psi)** Spring Assist Version **4.5 – 6 bar (65 – 87 psi)**

Ambient temperature **5-60°C (41-140 °F)**

Sound emissions (sound pressure) **≤ 70 db (A) in any direction**

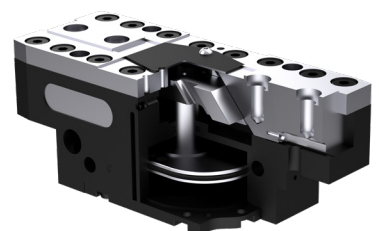
SECTIONAL DIAGRAM



Guidelines for the selection of a gripper model

Selection of the correct gripper model depends on the workpiece's weight, the friction coefficient between the fingers and the workpiece and the required motion of the application.

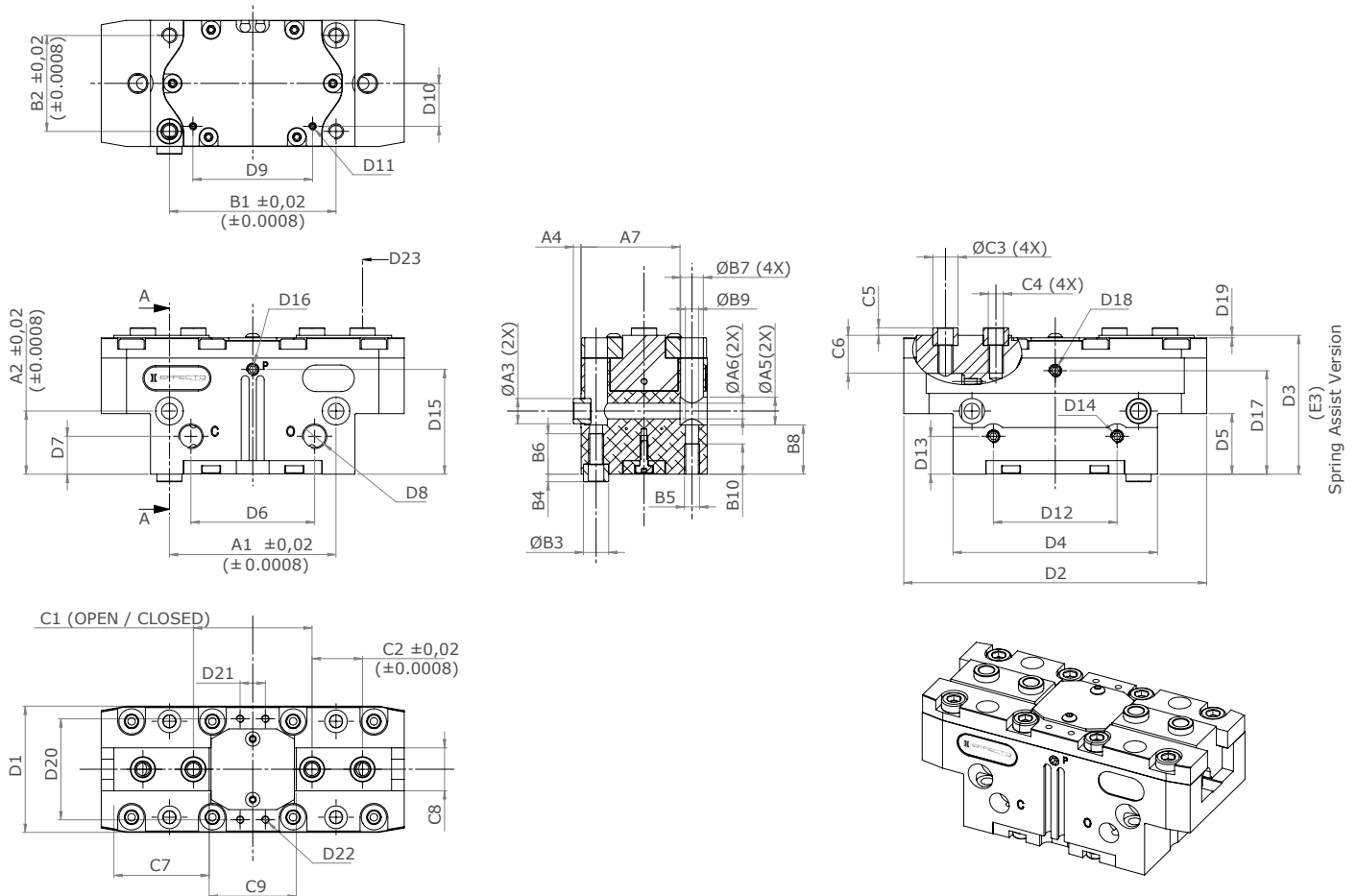
Due to inertial forces associated with motion, we recommend that the holding force of the gripper model should be from 10 to 20 times the workpiece's weight. If the application presents high acceleration/deceleration or impacts during the motion, then a further safety margin should be considered.



PRODUCT INFORMATION



03.25_Rev.05



• Dimensional information available at our technical department

Options

- High force version (S version)
- Spring integrated into cylinder as energy storage to maintain a minimum gripping force even in the case of a pressure drop (specify upon order whether spring assist is desired for opening or closing)
- Mounting brackets for inductive proximity switches
- Magnetic switches



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