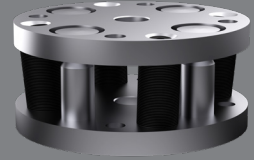


Compliance Device for assembly insertion with flange - A SERIES

Center Master® compensates for errors (position and/or angular and/or torsional) occurred during an assembly that various precision parts are press or loose fitted into the holes. Thereby, it reduces assembly failure, enhances product quality, and shortens the cycle time in production line.

Advantages

- Significant reduction of assembly failure due to center position errors
- Uniform press-fitting quality
- Wide range of applications
- Increased binding force between parts
- Saves assembly line construction time, reduces equipment investment cost
- Enhanced operation rate
- Longer life cycle of the assembler
- Simple maintenance



SPECIFICATIONS

Model (1)	Allowable maximum force	Compliance center length P	Payload (2)	Compensation range			Elasticity coefficient (3)				Weight
				Position error	Angle	Torsional angle	Axial direction		Horizontal direction	Torsional direction	
CCR-A6-030-040	186 N	30 mm	14.7 N	± 2 mm	± 2°	-	625.2 N/mm	100.0 N/mm	9.5 N/mm	2.2 Nm/rad	0.10 kg
	19 kgf	3 in	1.5 kgf	± 0.08 in	± 2°	-	63.8 kgf/mm	10.2 kgf/mm	1.0 kgf/mm	22.4 kgf.cm/rad	0.22 lb
CCR-A6-040-048	255 N	40 mm	14.7 N	± 2 mm	± 2°	± 7.7°	625.2 N/mm	143.1 N/mm	9.5 N/mm	2.4 Nm/rad	0.10 kg
	26 kgf	4.1 in	1.5 kgf	± 0.08 in	± 2°	± 7.7°	63.8 kgf/mm	14.6 kgf/mm	1.0 kgf/mm	24.5 kgf.cm/rad	0.22 lb
CCR-A6-050-054	353 N	50 mm	19.6 N	± 2 mm	± 2°	± 7.3°	1180.9 N/mm	143.1 N/mm	11.8 N/mm	3.0 Nm/rad	0.20 kg
	36 kgf	1.97 in	2.0 kgf	± 0.08 in	± 2°	± 7.3°	120.5 kgf/mm	14.6 kgf/mm	1.2 kgf/mm	30.6 kgf.cm/rad	0.44 lb
CCR-A6-060-060	353 N	60 mm	19.6 N	± 2 mm	± 2°	± 6.0°	1180.9 N/mm	143.1 N/mm	11.8 N/mm	3.0 Nm/rad	0.20 kg
	36 kgf	2.36 in	2.0 kgf	± 0.08 in	± 2°	± 6.0°	120.5 kgf/mm	14.6 kgf/mm	1.2 kgf/mm	30.6 kgf.cm/rad	0.44 lb
CCR-A6-070-065	471 N	70 mm	26.5 N	± 2 mm	± 2°	± 6.6°	1573.9 N/mm	191.1 N/mm	11.8 N/mm	4.2 Nm/rad	0.20 kg
	48 kgf	2.76 in	2.7 kgf	± 0.08 in	± 2°	± 6.6°	160.6 kgf/mm	19.5 kgf/mm	1.2 kgf/mm	42.9 kgf.cm/rad	0.44 lb
CCR-A6-080-070	471 N	80 mm	26.5 N	± 2 mm	± 2°	± 6.2°	1573.9 N/mm	191.1 N/mm	11.8 N/mm	4.2 Nm/rad	0.30 kg
	48 kgf	3.15 in	2.7 kgf	± 0.08 in	± 2°	± 6.2°	160.6 kgf/mm	19.5 kgf/mm	1.2 kgf/mm	42.9 kgf.cm/rad	0.66 lb
CCR-A6-090-078	363 N	90 mm	37.3 N	± 2 mm	± 2°	± 5.5°	1217.2 N/mm	225.4 N/mm	12.4 N/mm	6.1 Nm/rad	0.40 kg
	37 kgf	3.54 in	3.8 kgf	± 0.08 in	± 2°	± 5.5°	124.2 kgf/mm	23.0 kgf/mm	1.3 kgf/mm	62.2 kgf.cm/rad	0.88 lb
CCR-A6-100-084	363 N	100 mm	37.3 N	± 2 mm	± 2°	± 5.0°	1217.2 N/mm	225.4 N/mm	12.4 N/mm	6.1 Nm/rad	0.40 kg
	37 kgf	3.94 in	3.8 kgf	± 0.08 in	± 2°	± 5.0°	124.2 kgf/mm	23.0 kgf/mm	1.3 kgf/mm	62.2 kgf.cm/rad	0.88 lb
CCR-A6-110-088	363 N	110 mm	37.8 N	± 2 mm	± 2°	± 4.6°	1217.2 N/mm	225.4 N/mm	12.4 N/mm	7.0 Nm/rad	0.40 kg
	37 kgf	4.33 in	3.9 kgf	± 0.08 in	± 2°	± 4.6°	124.2 kgf/mm	23.0 kgf/mm	1.3 kgf/mm	71.4 kgf.cm/rad	0.88 lb
CCR-A6-120-095	363 N	120 mm	37.8 N	± 2 mm	± 2°	± 5.1°	1217.2 N/mm	225.4 N/mm	12.4 N/mm	7.0 Nm/rad	0.50 kg
	37 kgf	4.72 in	3.9 kgf	± 0.08 in	± 2°	± 5.1°	124.2 kgf/mm	23.0 kgf/mm	1.3 kgf/mm	71.4 kgf.cm/rad	1.10 lb
CCR-A6-130-099	363 N	130 mm	37.8 N	± 2 mm	± 2°	± 5.1°	1217.2 N/mm	225.4 N/mm	12.4 N/mm	7.0 Nm/rad	0.50 kg
	37 kgf	5.12 in	3.9 kgf	± 0.08 in	± 2°	± 5.1°	124.2 kgf/mm	23.0 kgf/mm	1.3 kgf/mm	71.4 kgf.cm/rad	1.10 lb
CCR-A6-140-108	549 N	140 mm	78.0 N	± 2 mm	± 2°	± 4.8°	1840.4 N/mm	407.7 N/mm	15.1 N/mm	7.7 Nm/rad	0.70 kg
	56 kgf	5.51 in	8.0 kgf	± 0.08 in	± 2°	± 4.8°	187.8 kgf/mm	41.6 kgf/mm	1.5 kgf/mm	78.6 kgf.cm/rad	1.50 lb

(1) Model: customized order is available

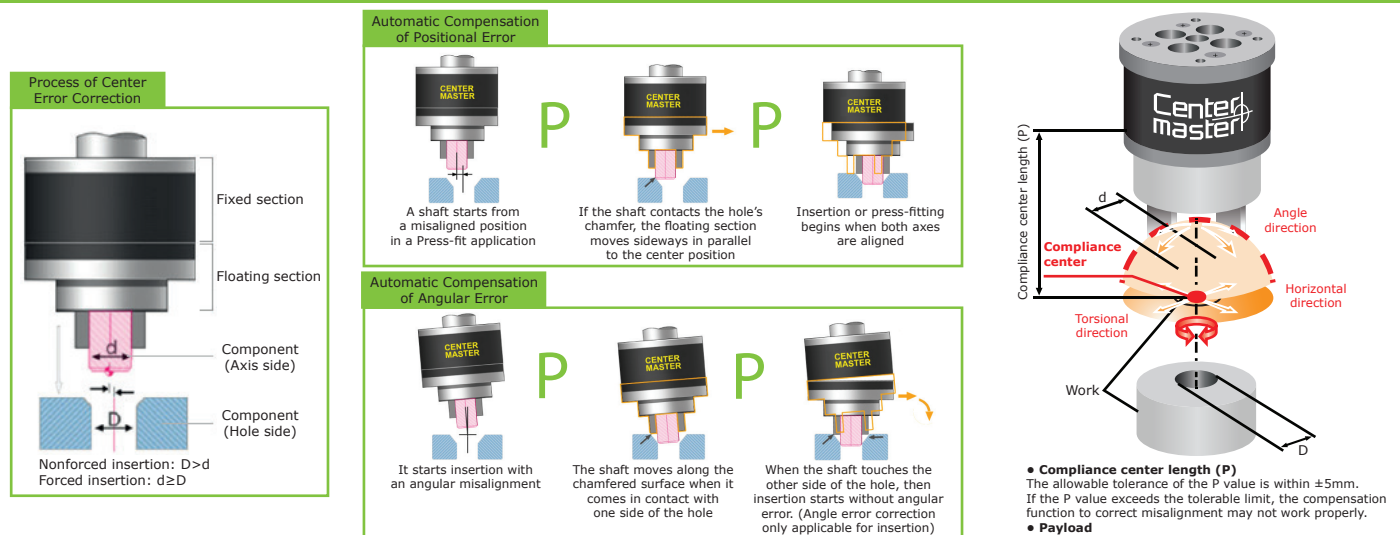
(2) This value can be doubled when Center Master is installed in the vertical direction upside down (reverse vertical).

(3) Elasticity coefficient indicates the elasticity at the compliance center (P) - the average value calculated until the plate runs into the stopper.

* Center Master® compensates up to +/-2 mm of positional error, but this value can vary depending on the chamfer size.

Ambient temperature: 0-55 °C (32-131 °F)

AUTOMATIC CORRECTION OF A POSITION/ANGLE ERROR



PRODUCT INFORMATION

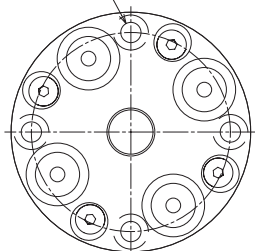


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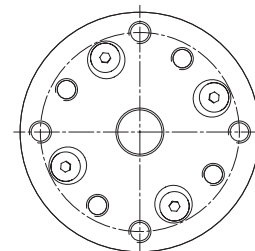
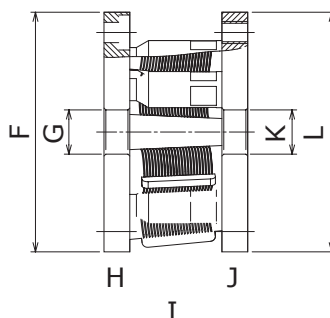
A-B Drill hole

C counterbore, Depth D
P.C.D.E

M-N (through)
P.C.D.O



MACHINE SIDE



TOOL SIDE

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
CCR-A6-030-040	3 (0.118)	4 (0.157)	8 (0.315)	2 (0.078)	30 (1.181)	40 (1.575)	-	5 (0.197)	30 (1.181)	5 (0.197)	-	40 (1.575)	3 (0.118)	M5	30 (1.181)
CCR-A6-040-048	3 (0.118)	5.5 (0.216)	9.5 (0.374)	2 (0.078)	36 (1.417)	48 (1.890)	12 +0.02 -0 +0.001 (0.472 -0)	5 (0.197)	30 (1.181)	5 (0.197)	12 +0.02 -0 +0.001 (0.472 -0)	48 (1.890)	3 (0.118)	M6	36 (1.417)
CCR-A6-050-054	3 (0.118)	5.5 (0.216)	9.5 (0.374)	3 (0.118)	43 (1.693)	54 (2.126)	12 +0.02 -0 +0.001 (0.472 -0)	7 (0.276)	38 (1.496)	7 (0.276)	12 +0.02 -0 +0.001 (0.472 -0)	54 (2.126)	3 (0.118)	M6	43 (1.693)
CCR-A6-060-060	3 (0.118)	5.5 (0.216)	9.5 (0.374)	3 (0.118)	48 (1.890)	60 (2.362)	12 +0.02 -0 +0.001 (0.472 -0)	7 (0.276)	39 (1.535)	7 (0.276)	12 +0.02 -0 +0.001 (0.472 -0)	60 (2.362)	3 (0.118)	M6	48 (1.890)
CCR-A6-070-065	4 (0.157)	5.5 (0.216)	9.5 (0.374)	3 (0.118)	54 (2.126)	65 (2.560)	12 +0.02 -0 +0.001 (0.472 -0)	7 (0.276)	39 (1.535)	7 (0.276)	12 +0.02 -0 +0.001 (0.472 -0)	65 (2.560)	4 (0.157)	M6	54 (2.126)
CCR-A6-080-070	4 (0.157)	5.5 (0.216)	9.5 (0.374)	4 (0.157)	58 (2.283)	70 (2.756)	12 +0.02 -0 +0.001 (0.472 -0)	7 (0.276)	39 (1.535)	7 (0.276)	12 +0.02 -0 +0.001 (0.472 -0)	70 (2.756)	4 (0.157)	M6	58 (2.283)
CCR-A6-090-078	4 (0.157)	6.6 (0.259)	11 (0.433)	4 (0.157)	65 (2.560)	78 (3.071)	16 +0.02 -0 +0.001 (0.629 -0)	8 (0.315)	43 (1.693)	8 (0.315)	16 +0.02 -0 +0.001 (0.629 -0)	78 (3.071)	4 (0.157)	M8	65 (2.560)
CCR-A6-100-084	4 (0.157)	6.6 (0.259)	11 (0.433)	4 (0.157)	70 (2.756)	84 (3.307)	16 +0.02 -0 +0.001 (0.629 -0)	8 (0.315)	43 (1.693)	8 (0.315)	16 +0.02 -0 +0.001 (0.629 -0)	84 (3.307)	4 (0.157)	M8	70 (2.756)
CCR-A6-110-088	4 (0.157)	6.6 (0.259)	11 (0.433)	4 (0.157)	75 (2.953)	88 (3.464)	16 +0.02 -0 +0.001 (0.629 -0)	8 (0.315)	43 (1.693)	8 (0.315)	16 +0.02 -0 +0.001 (0.629 -0)	88 (3.464)	4 (0.157)	M8	75 (2.953)
CCR-A6-120-095	4 (0.157)	6.6 (0.259)	11 (0.433)	4 (0.157)	80 (3.150)	95 (3.740)	16 +0.02 -0 +0.001 (0.629 -0)	8 (0.315)	43 (1.693)	8 (0.315)	16 +0.02 -0 +0.001 (0.629 -0)	95 (3.740)	4 (0.157)	M8	80 (3.150)
CCR-A6-130-099	4 (0.157)	6.6 (0.259)	11 (0.433)	4 (0.157)	85 (3.346)	99 (3.897)	16 +0.02 -0 +0.001 (0.629 -0)	8 (0.315)	43 (1.693)	8 (0.315)	16 +0.02 -0 +0.001 (0.629 -0)	99 (3.897)	4 (0.157)	M8	85 (3.346)
CCR-A6-140-108	4 (0.157)	9 (0.354)	14 (0.551)	5 (0.196)	88 (3.464)	108 (4.252)	16 +0.02 -0 +0.001 (0.629 -0)	10 (0.394)	47 (1.851)	10 (0.394)	16 +0.02 -0 +0.001 (0.629 -0)	108 (4.252)	4 (0.157)	M10	88 (3.464)

* Dimensions are in millimeters (inches).

** All dimensions may vary due to technical upgrades. We reserve the right to make changes without prior notice



Effecto Group S.p.A.

Via Roma, 141/143
28017 San Maurizio d'Opaglio (NO) - IT
Tel. +39 0322 96142
info@effecto.com

Effecto, Inc.

648 Saratoga Road
Glenville, NY 12302 - US
Tel. +1 518 384 1000
info@us.effecto.com

www.effecto.com

Effecto GmbH

Liegnitzer Str. 6
82194 Gröbenzell - DE
Tel. +49 8142 59397 0
info@de.effecto.com