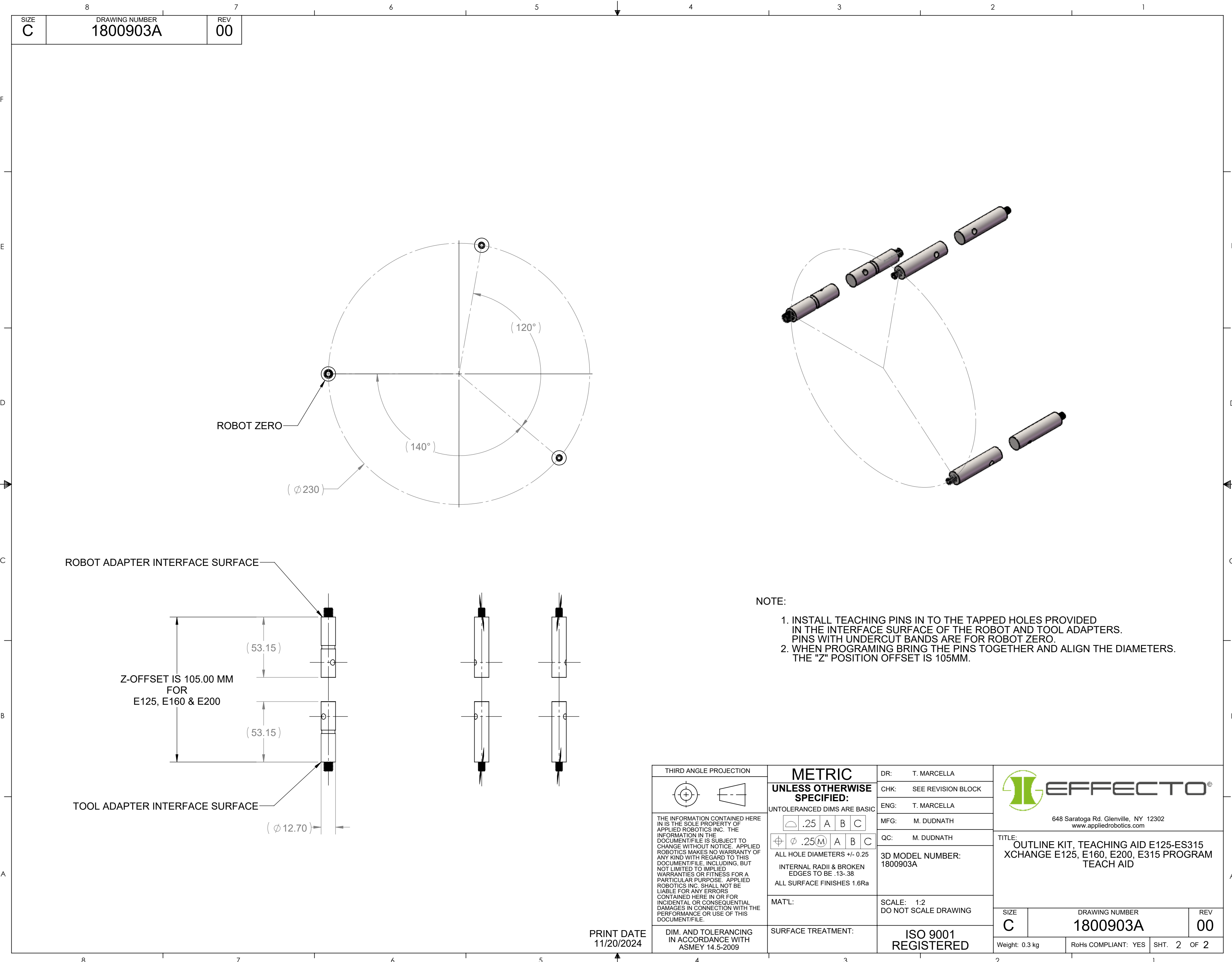
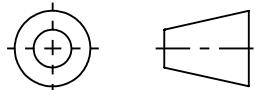
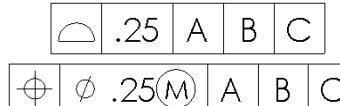




- NOTE:
1. INSTALL TEACHING PINS IN TO THE TAPPED HOLES PROVIDED IN THE INTERFACE SURFACE OF THE ROBOT AND TOOL ADAPTERS. PINS WITH UNDERCUT BANDS ARE FOR ROBOT ZERO.
 2. WHEN PROGRAMING BRING THE PINS TOGETHER AND ALIGN THE DIAMETERS. THE "Z" POSITION OFFSET IS 105MM.

THIRD ANGLE PROJECTION		METRIC		DR: T. MARCELLA		EFFECTO[®] 648 Saratoga Rd. Glenville, NY 12302 www.appliedrobotics.com					
		UNLESS OTHERWISE SPECIFIED:		CHK: SEE REVISION BLOCK							
		UNTOLERANCED DIMS ARE BASIC		ENG: T. MARCELLA							
		 ALL HOLE DIAMETERS +/- 0.25 INTERNAL RADII & BROKEN EDGES TO BE .13-.38 ALL SURFACE FINISHES 1.6Ra		MFG: M. DUDNATH							
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		MAT'L:		3D MODEL NUMBER: 1800903A							
		SCALE: 1:2 DO NOT SCALE DRAWING									
DIM. AND TOLERANCING IN ACCORDANCE WITH ASMEY 14.5-2009		SURFACE TREATMENT:		ISO 9001 REGISTERED		SIZE C		DRAWING NUMBER 1800903A		REV 00	
						Weight: 0.3 kg		RoHs COMPLIANT: YES		SHT. 2 OF 2	