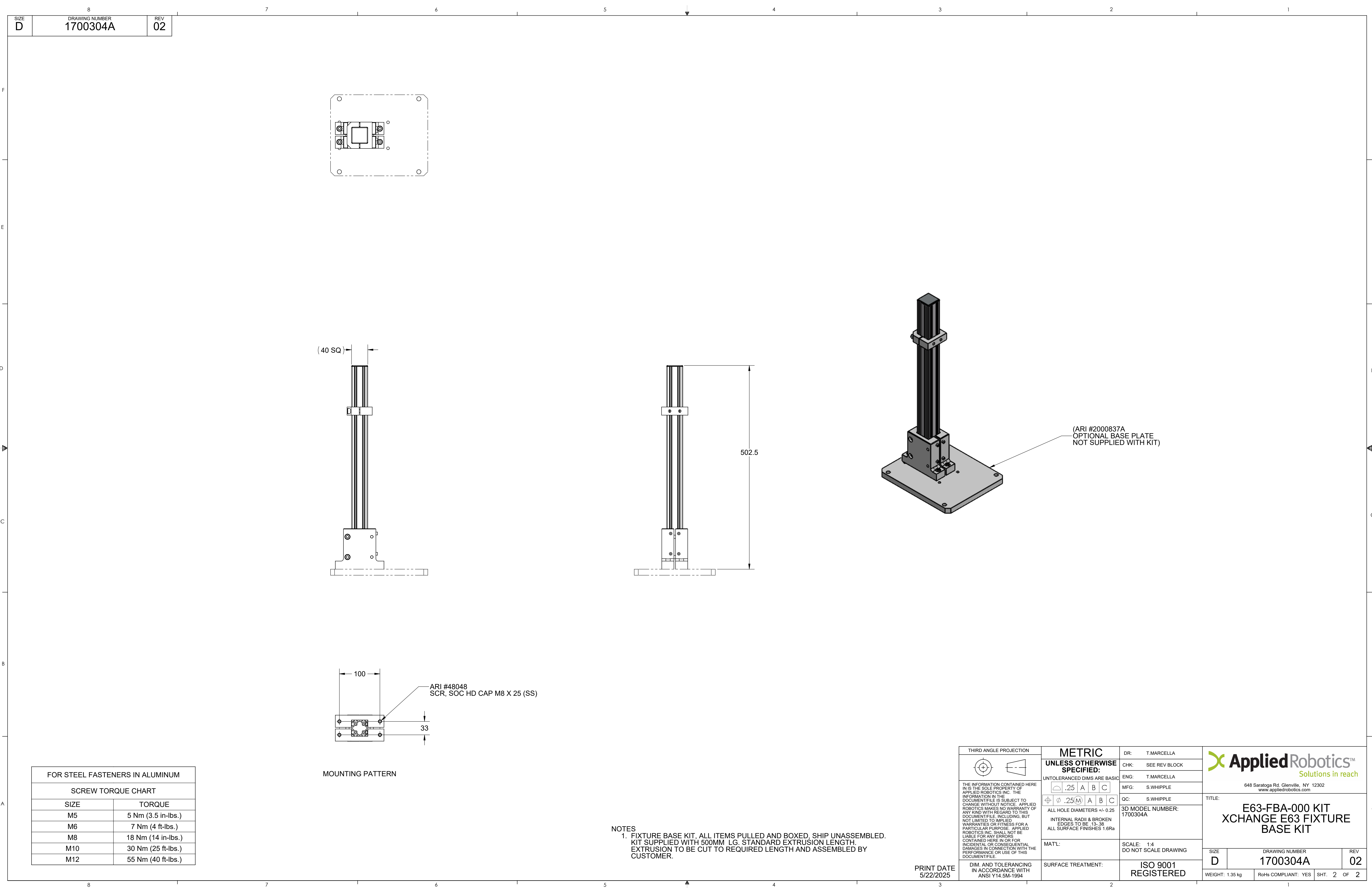




F

E

D

C

B

A

F

E

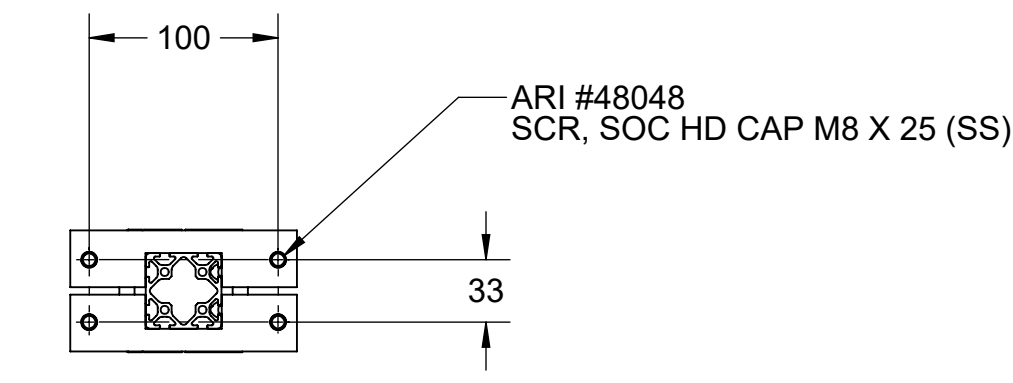
D

C

B

A

FOR STEEL FASTENERS IN ALUMINUM	
SCREW TORQUE CHART	
SIZE	TORQUE
M5	5 Nm (3.5 ft-lbs.)
M6	7 Nm (4 ft-lbs.)
M8	18 Nm (14 in-lbs.)
M10	30 Nm (25 ft-lbs.)
M12	55 Nm (40 ft-lbs.)



MOUNTING PATTERN

NOTES
1. FIXTURE BASE KIT, ALL ITEMS PULLED AND BOXED, SHIP UNASSEMBLED.
KIT SUPPLIED WITH 500MM LG. STANDARD EXTRUSION LENGTH.
EXTRUSION TO BE CUT TO REQUIRED LENGTH AND ASSEMBLED BY CUSTOMER.

PRINT DATE
5/22/2025

THIRD ANGLE PROJECTION		METRIC		DR:	T.MARCELLA
		UNLESS OTHERWISE SPECIFIED:		CHK:	SEE REV BLOCK
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				MFG:	S.WHIPPLE
				QC:	S.WHIPPLE
				3D MODEL NUMBER: 1700304A	
				SCALE: 1:4 DO NOT SCALE DRAWING	
				ISO 9001 REGISTERED	
				SURFACE TREATMENT:	
				DIM. AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1994	



648 Saratoga Rd. Glenville, NY 12302
www.appliedrobotics.com

TITLE:
**E63-FBA-000 KIT
XCHANGE E63 FIXTURE
BASE KIT**

SIZE D	DRAWING NUMBER 1700304A	REV 02
WEIGHT: 1.35 kg	RoHs COMPLIANT: YES	SHT. 2 OF 2