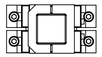
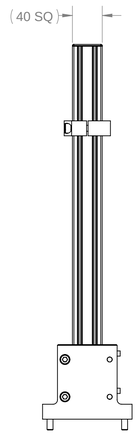
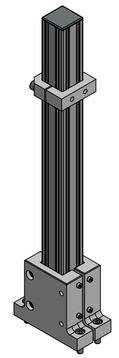
SIZE	DRAWING NUMBER	REV
D	1700304A	02











MOUNTING PATTERN

FOR STEEL FASTENERS IN ALUMINUM	
SCREW TORQUE CHART	
SIZE	TORQUE
M5	5 Nm (3.5 in-lbs.)
M6	7 Nm (4 ft-lbs.)
M8	18 Nm (14 in-lbs.)
M10	30 Nm (25 ft-lbs.)
M12	55 Nm (40 ft-lbs.)

NOTES
1. FIXTURE BASE KIT, ALL ITEMS PULLED AND BOXED, SHIP UNASSEMBLED. KIT SUPPLIED WITH 500MM LG. STANDARD EXTRUSION LENGTH. EXTRUSION TO BE CUT TO REQUIRED LENGTH AND ASSEMBLED BY CUSTOMER.

PRINT DATE
10/12/2026

THIRD ANGLE PROJECTION

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DIM. AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1994

METRIC

UNLESS OTHERWISE SPECIFIED:

UNTOLERANCED DIMS ARE BASIC

⌓ .25 A B C

⌖ ∅ .25Ⓜ A B C

ALL HOLE DIAMETERS +/- 0.25

INTERNAL RADII & BROKEN EDGES TO BE .13-.38
ALL SURFACE FINISHES 1.6Ra

MAT'L:

SURFACE TREATMENT:

DR:	T.MARCELLA
CHK:	SEE REVISION BLOCK
ENG:	T.MARCELLA
MFG:	S.WHIPPLE
QC:	S.WHIPPLE

3D MODEL NUMBER:
1700304A

SCALE: 1:2
DO NOT SCALE DRAWING

ISO 9001
REGISTERED

EFFECTO®
648 Saratoga Rd, Glenville, NY 12302
www.appliedrobotics.com

TITLE:

E63-FBA-000 KIT XCHANGE E63 FIXTURE BASE KIT

SIZE	DRAWING NUMBER	REV
D	1700304A	02

WEIGHT: 3.45 kg | RoHs COMPLIANT: YES | SHT. 2 OF 2