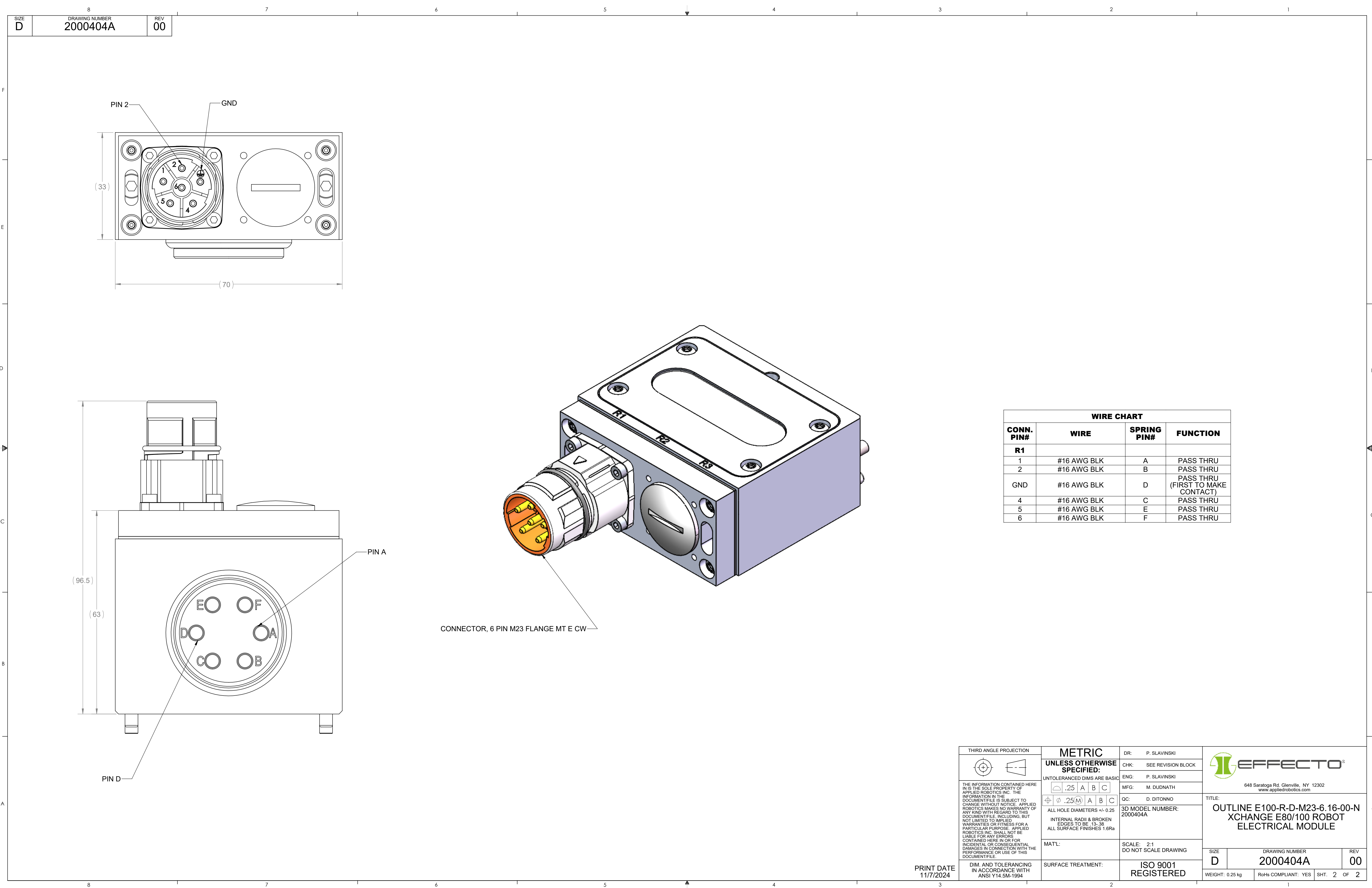
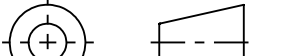




WIRE CHART			
CONN. PIN#	WIRE	SPRING PIN#	FUNCTION
R1			
1	#16 AWG BLK	A	PASS THRU
2	#16 AWG BLK	B	PASS THRU
GND	#16 AWG BLK	D	PASS THRU (FIRST TO MAKE CONTACT)
4	#16 AWG BLK	C	PASS THRU
5	#16 AWG BLK	E	PASS THRU
6	#16 AWG BLK	F	PASS THRU

THIRD ANGLE PROJECTION		METRIC		DR: P. SLAVINSKI			
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		UNTOLERANCED DIMS ARE BASIC		ENG: P. SLAVINSKI			
				MFG: M. DUDNATH			
				QC: D. DITONNO			
		3D MODEL NUMBER: 2000404A		TITLE: OUTLINE E100-R-D-M23-6.16-00-N XCHANGE E80/100 ROBOT ELECTRICAL MODULE			
		MAT'L:		SCALE: 2:1 DO NOT SCALE DRAWING		SIZE D	
		SURFACE TREATMENT:		ISO 9001 REGISTERED		DRAWING NUMBER 2000404A	
		DIM. AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5M-1994				REV 00	
						WEIGHT: 0.25 kg	
						RoHS COMPLIANT: YES	
						SHT. 2 OF 2	

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11/7/2024